



Information sheet on the correct glazing for FLAIR RIMLIGHT

Glazing with the Less Stress machine

1. Place lenses ground to a V-bevel into the acetate rings.
2. Then tighten them on the Less Stress worktop; the drilling position is indicated by the first drill hole in the acetate ring
3. Fasten the drill onto the acetate ring and set it to zero
4. Skip the first drill hole (2.15 mm), since the hole is already in the acetate ring
5. Now drill only the second and third holes (4.15 mm and 6.15 mm) into the lens

Glazing with the CNC machine

1. You can look up the drill coordinates for these models on our website (www.flair.de/partner-log-in, user name: frames, password: modelinfo)
2. The lenses must have a V-bevel, as for a regular plastic frame

Glazing with the hand drill template

1. Place lenses ground to a V-bevel into the acetate ring
2. Glue the drill template onto the lens at the first drilled hole in the acetate ring
3. The edge of the template is on the acetate ring
4. The first drill hole is already drilled in the acetate ring; drill only the second and third holes into the lens

Attention! Special procedure when mounting the bridge!

The nylon thread is not routed over the bridge as usual, but around the pad arms, which rest directly on the acetate rim in these models.

*RIMLIGHT models: Flair 511, Flair 513 – 514, Flair 518 – 521, Flair 696 – 697